

FIG. 3

3 sect.	Meparfer: M.C. keeper Rolling Reparfer: M.C. keeper Rolling Reparfer: Matached None Rolling Ro	ouble classification   Mechanical trouble   C. Vilnder defective The position of micro switch (MS-AH-PST) of auto hand section has been shifted	Result: Complete Troubleshooting plan  Ber  switch properly where it is turned on	[ 06:36p.m 04/16/90]
	Pietare   Pirotass	Trouble cause part   Transfer system     Trouble cause part   Transfer system     Trouble cause classification   Mechanical trouble   Description: Cylinder defective   The position of micro switch   Shifted	Maintenance [Classift-Bestration of testing plan]   Result: Complete   Troubleshooting plan   Leafion:   The original state   Troubleshooting plan	

-16.4

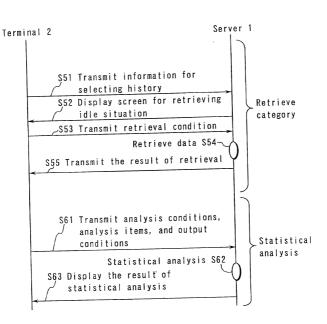


FIG. 5

Monstandard [dus.1] [dus.1]	

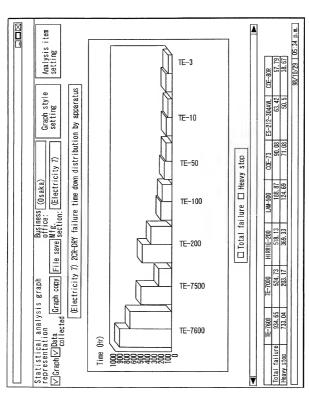


FIG. 7A

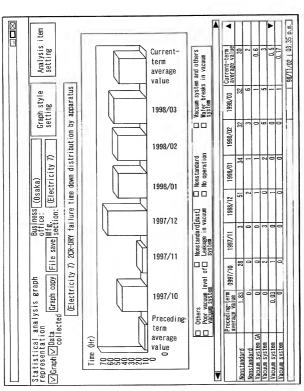
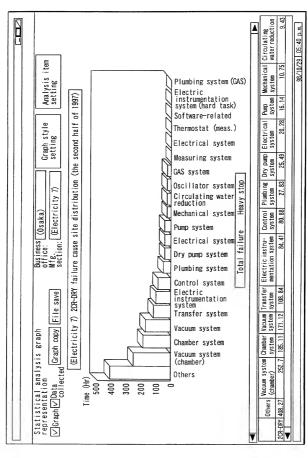
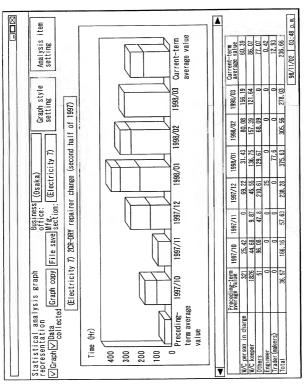


FIG. 7B



F1G. 7C



F1G. 7D

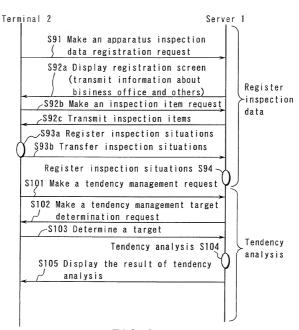
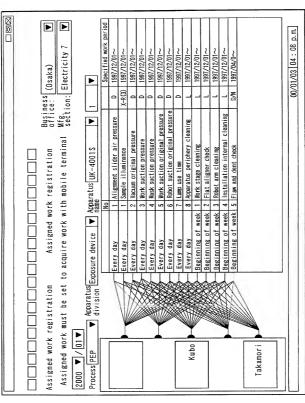


FIG. 8



F1G.9

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	fied)  ▼	CVD			These shifts	00	Every day			Three shifts	20	Every day			Three shifts	)(	Every day		<b>▶</b>	(6 sect.)		00/01/03   04:08 p.m.
	(Unspecified)	▼ Mfg. Section: (Electricity 6) ▼ Process: CVD		П	ame	PM/M0C			ame		PM/M0C			me I tem		PM/M0C			All apparatus division			00
	tration	Mg. ection: Œlectr		01/13 (Thurs.)	Apparatus name			01/14 (Eri )	Apparatus name				01/15 (Sat.)	Apparatus name				Apparatus specification				
	Assigned work registration	(Tokyo) ▼		•	  -	eek	2 4	<b>■</b>	JE H	=1	3 2	4		H	-1	<b>P</b>	4	4	Apparatus division		Þ	
	Assigne	Business Office:		Н	Every day	Beginning of week Every day			Three shifts	C Every day			Ц	inree snitts	Every day			Н	Three shifts	C Every day		
		у, 2000		l tem	DW/WO			le I tem		PM/MOC	_		e I tem	-	PM/MOC			l tem		PM/M0C		
	Calender	January, 2000	01/09 (Sun.)	Apparatus name			01/10 (Mon.)	Apparatus name				11 (Tues.)	Apparatus name				01/12 (Weds.)	Apparatus name			-	
			01/		- 2	ω 4	/10		- -	1 8	4	01/11		- 2	m	4	01/1			7 8	4	

FIG. 10

